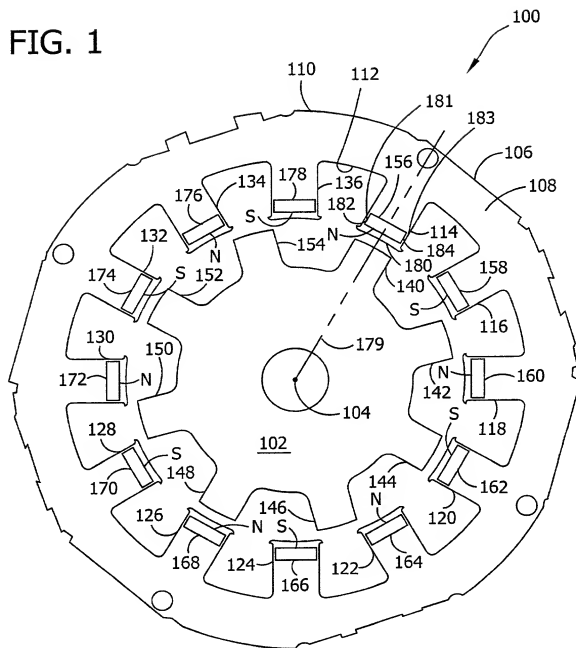


FIG. 1



1035365-122801

FIG. 2

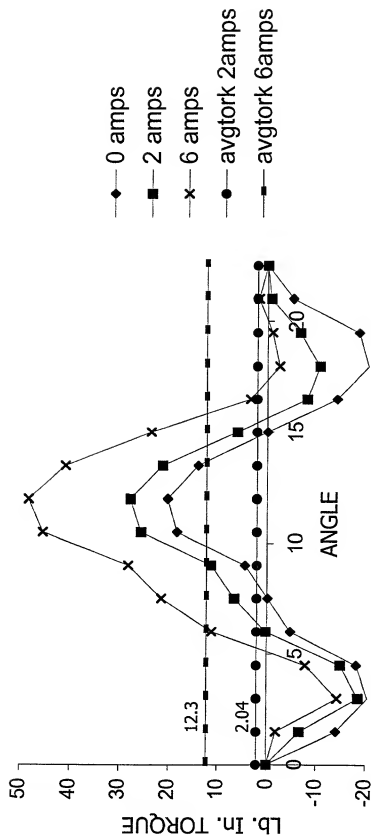
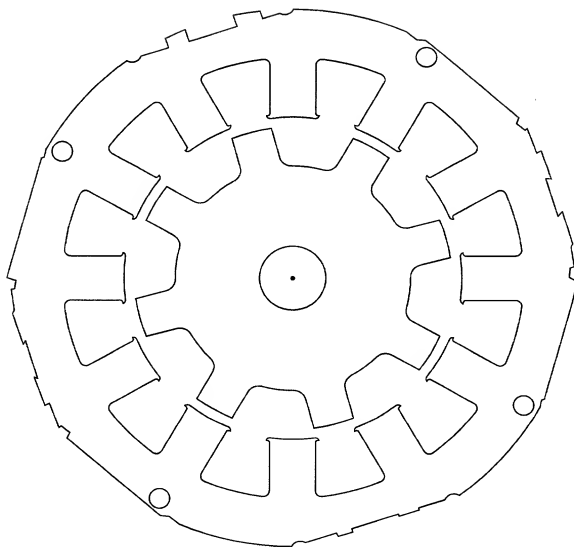


FIG. 3A
PRIOR ART



100355355.1238001

FIG. 3B

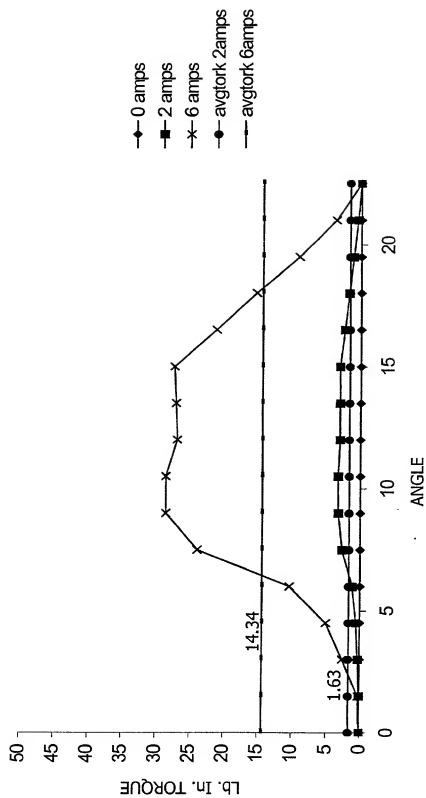
PRIOR ART

FIG. 4

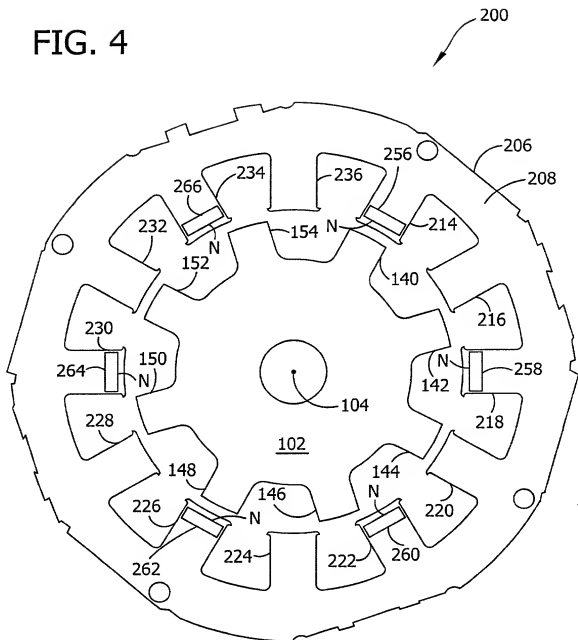


FIG.5

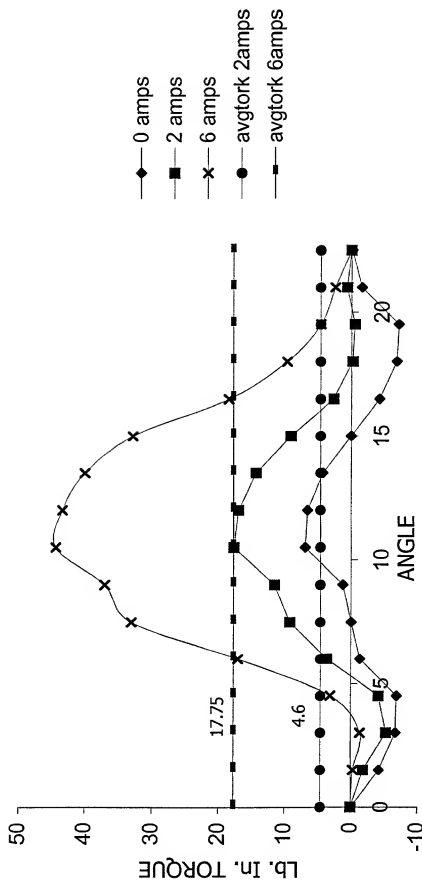


FIG. 6

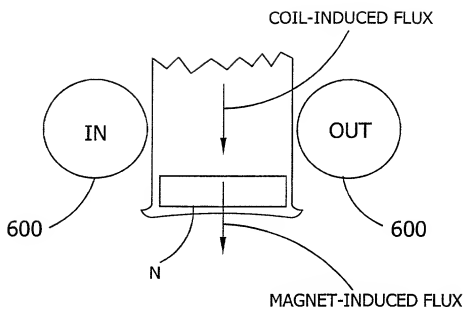
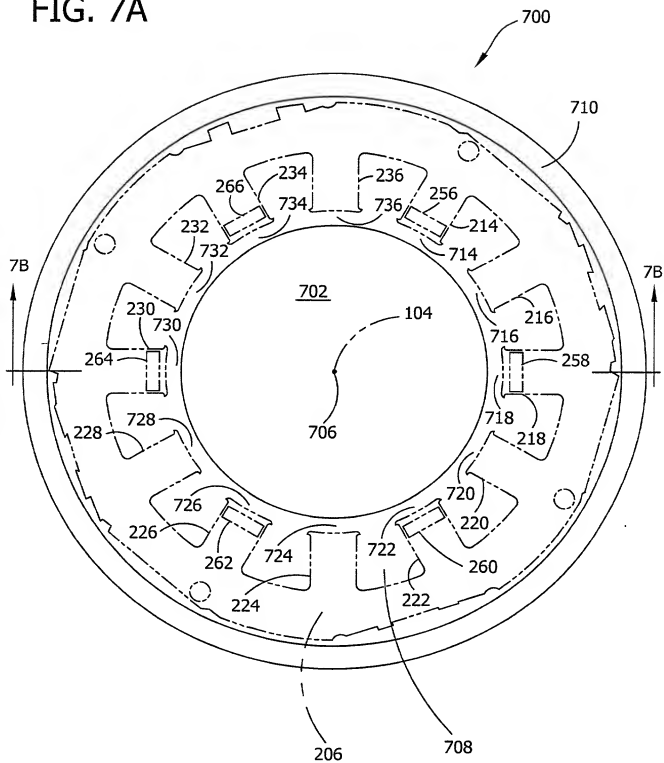


FIG. 7A



10035365.122801

FIG. 7B

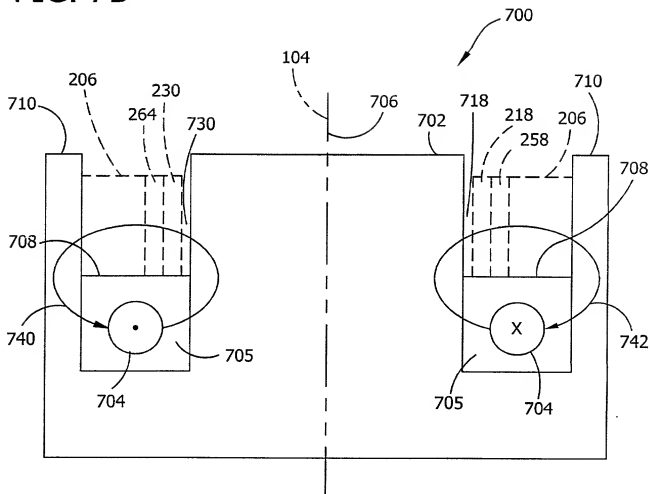
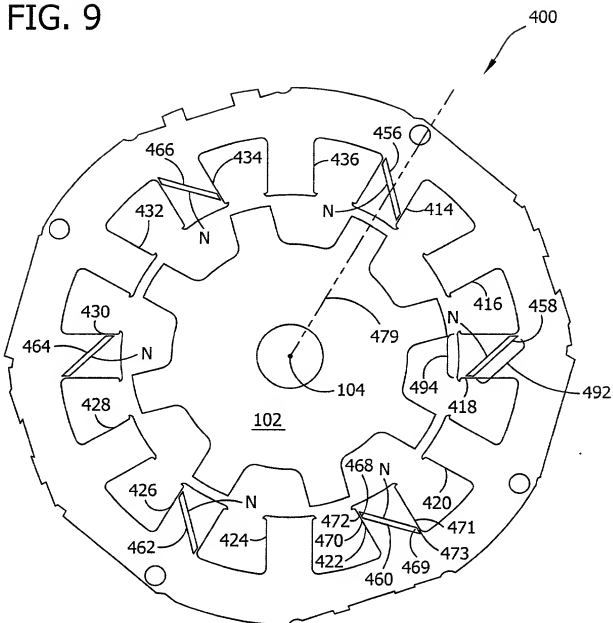


FIG. 9



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FIG. 10

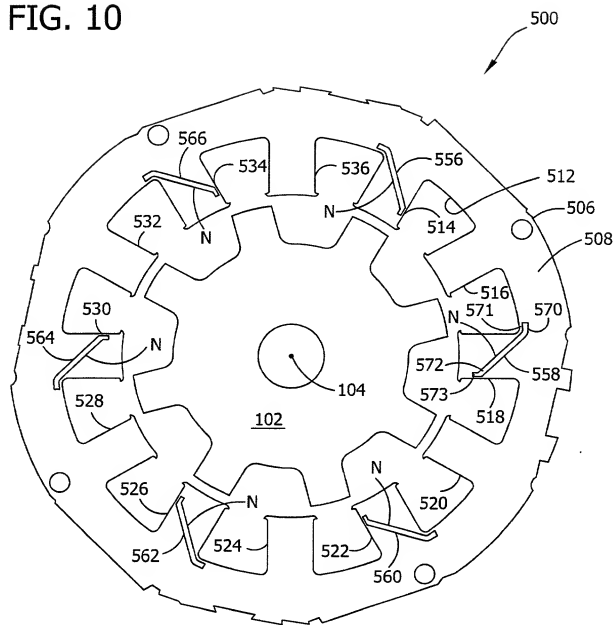
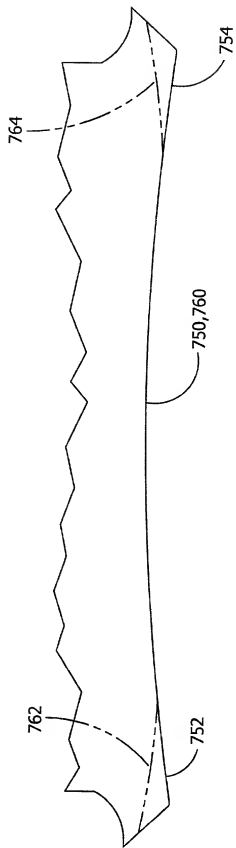


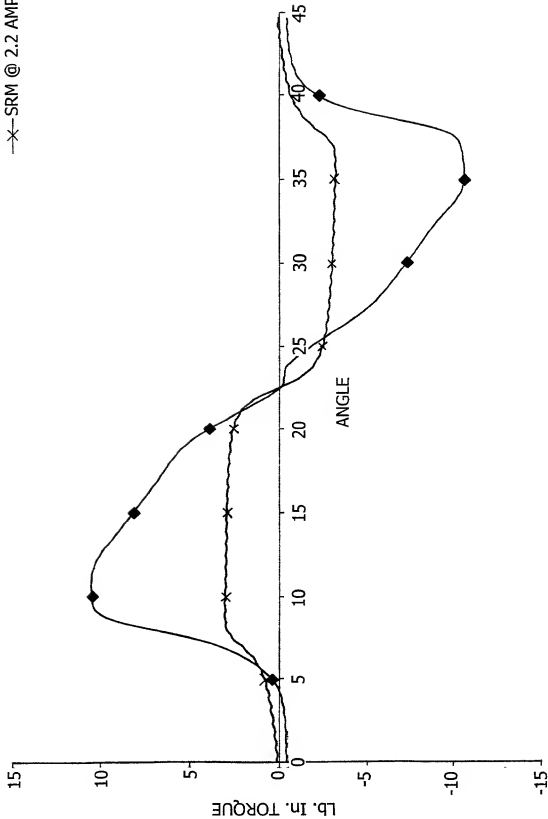
FIG. 12



108221 5955001

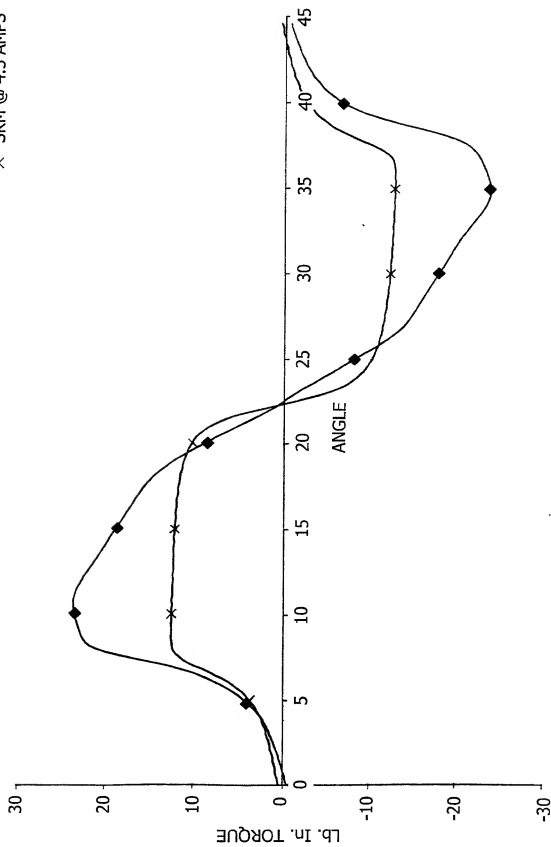
FIG. 13A

—◆— MACHINE 600 @ 2.2 AMPS
—×— SRM @ 2.2 AMPS



—◆— MACHINE 600 @ 4.5 AMPS
—×— SRM @ 4.5 AMPS

FIG. 13B



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FIG. 13C

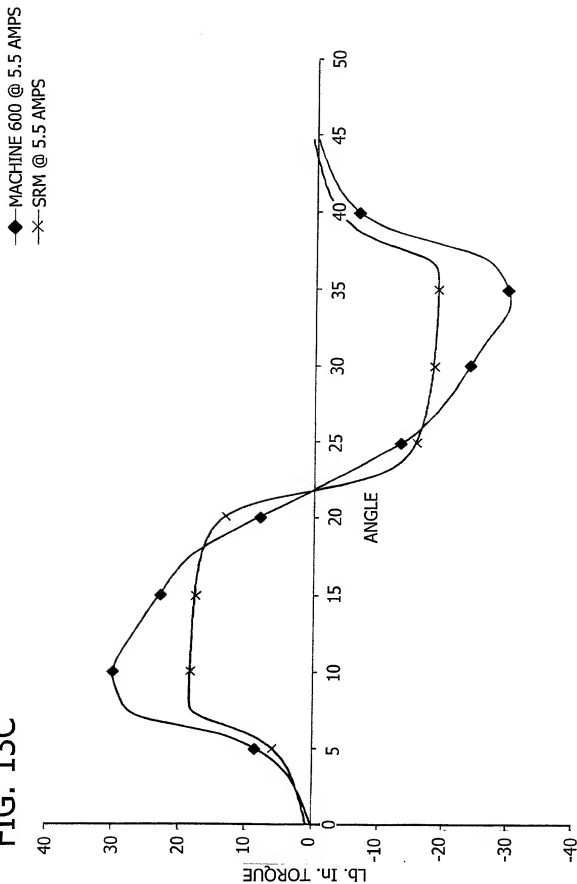


FIG. 13D

